

MASON INDUSTRIES, Inc. MERCER RUBBER Co.

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JOB NAME	
CUSTOMER	
CUSTOMER P.O.	
MASON M	
DWG No.	

(50mm) Movement **EXPANSION COMPENSATOR** with **COPPER SWEAT ENDS**

CLASSIFIE

Water Quality DRINKING WATER

ALL COMPONENTS STAINLESS STEEL (except where noted)	
Bellows are externally	Conforms to UL and ANSI/NSF 61 Approved Temperature Range.
pressurized. 3.5 Minimum Safety	Full Vacuum Rating- 30" (762mm
Factor for both Bellows and OVERALL LENGTH WEAR RING WEAR RING	3
Housing.	COPPER FEMALE SWEAT ENDS
HOUSING	INSTALL
WORM GEAR CLAMP	FIXED 1. Thoro END ends brushe
	2. Apply
INSIDE	3. Heat j solder 430°F 2 PLY BELLOWS Clearance on both sides to eliminate wear
* Joursin	4. Use of other Overh
	LOWS 5. Remo
ECCPS-SS-NSF DIMENSIONS AND PRESSURE RATINGS (American & Me	etric Units) 2" (50mm) COMPRESSION.

SYSTEM COMPONENT ANNEX G of ANSI / NSF 61 (4RV6)

INSTALLATION:

(762mm) Hg

- 1. Thoroughly clean male and female ends using steel wool and steel brushes.
- 2. Apply flux.
- 3. Heat joint for proper flow of silver solder. Silver solder flows around 430°F. Composition is silver and tin only. There should be no lead content.
- 4. Use caution with brazing rod or other high temperature techniques. Overheating will cause leaks.
- 5. Remove Worm Gear Clamp.

ESSION, 1/2" (13mm) EXTENSION

Pipe Size (in) (mr	n)	Over Leng (in) (r		Movin Neutral (in)	g End	Fixed	E E E E E E E E E E E E E E E E E E E	Out Hous O.I (in)	sing	Insig	Clea	Bellov rance Outs (in)		Spri Ra (lbs in		Thru: 200 psi (lbs)	st† @ 13.8 bar (kg)	Pre: @70°F	ated ssure @21°C (kg/cm²)	Sh W (lbs)	/t.
1 2 11/4 3			292 292 305 305	31/8 31/8 31/2 31/2	79 79 89 89	15/8 15/8 13/4 13/4	40 40 44 44	2 2 23/4 23/4	51 51 70 70	0.17 0.22 0.20 0.17	4 6 5 4	0.11 0.13 0.22 0.20	3 3 6 5	23 44 50 98	4 8 9 18	320 520 630 750	145 236 286 340	200 200 200 200	14 14 14 14	2 2 3 4	1 1 2 2
21/2 6	65 1 3	21/4 31/4 31/4 41/2	311 337 337 368	33/4 41/4 41/4 43/8	95 108 108 111	13/4 21/8 21/8 21/2	44 54 54 64	31/2 4 41/4 6	89 102 108 152	0.16 0.20 0.21 0.14	4 5 5 4	0.13 0.22 0.28 0.30	3 6 7 8	168 195 316 350	30 35 57 63	1160 1810 2440 3700	526 821 1107 1678	200 200 200 200	14 14 14 14	5 6 7 25	2 3 3 11

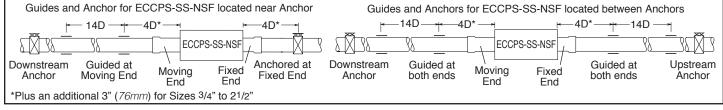
⁺⁺Female end fits over copper tubing, e.g. 11/2" (40mm) fits over 11/2" (40mm) tubing.

Lower Thrust Forces in proportion at lower pressures, i.e. 100 psi Force = 100/200 x published Thrust. Forces on Pipe Anchors must include Thrust Force and Spring Force. Spring Force is determined by multiplying the joint Spring Rate by its Thermal Movement. (in/mm)

EC's installed in piping systems must be anchored on both sides of the joint. EC's installed in unanchored piping must have control rods.

When using ECCPS products in stainless steel water systems, dielectric unions must be used on each end to prevent leakage from galvanic action.

GUIDE SPACING - Referencing Pipe Diameter "D"



QTY	SIZE	TAG		QTY	SIZE		TAG					
Certifica	ntion Form S-5047 06/201	3 DWN	CHKD	DA	TE	DWG No.						