



MASON INDUSTRIES, Inc.

Manufacturers of Vibration Control Products

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HES PIPE EXPANSION SPRING HANGER INSTALLATION INSTRUCTIONS

DATE: 5-22-13

DRAWING NO. A-34824

- 1. Install equipment in its operating position, temporarily supported with rigging as required.**
- 2. Attach HES hanger boxes to upper and lower rods.**
- 3. The upper rod attachment is into a threaded hole in the top of the hanger. The bottom connection is to the pre-compression rod out of the bottom of the hanger.**
- 4. Hangers are pre-compressed to the location load.**
- 5. Rigging may be removed after the upper and lower rods are attached.**
- 6. After the system is at its operating weight, check all hangers to insure there is a 1/4" (6mm) clearance between the pre-compression plates and the underside of the hanger box. If not, turn the pre-compression nut and lower the pre-compression plate.**

DWN: JT

CHKD:

DATE: 3-19-04