MASON INDUSTRIES, Inc. Manufacturers of Vibration Control Products

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Tel.: 714/535-2727 Fax: 714/535-5738 info@masonanaheim.com SLR-A, 2A and 4A MOUNTINGS

TYPE

Dwg. No. A-18309-1

TO INSTALL AND ADJUST MOUNTS

- 1. Supports for mountings must be level plus or minus 1/16".
- 2. Mountings not subjected to seismic or wind forces do not require bolting to supports.
- 3. Mountings subjected to seismic or wind forces must be bolted or welded in position.
- 4. If mountings are welded in position remove lower friction pad before welding.
- 5. Set mounts under bracket, base or equipment as indicated. Insert locking cap screw (with washer) thru hole and turn into tapped hole in adjusting bolt. Leave 1/8 inch clearance under head of lock bolt.
- 6. Take 8 complete counter-clockwise (up) turns on adjusting bolt of each mount.
- 7. Take additional turns **equally** on all mounts, as required to center restraint bushing within lower housing.
- 8. If some mountings are centered on restraint bushings and others are not, take additional turns on only those mountings that are not centered until they are.
- 9. Tighten locking cap screw to lock adjustment.

