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TYPE

**Z-1225
SNUBBERS**

Dwg. No. A-18317-1

TO INSTALL AND ADJUST SNUBBERS

1. Set equipment base anchor bolt to protrude 3/4 inch (19MM) from face to face.
2. A continuous rod, threaded on each end and protruding 3/4 inch (19MM) from both the faces to the base may be used to secure the treaded steel bushings in lieu of the individual base anchor bolts.
3. Normal clearance between base and floor is 1 inch (25mm).
4. When 2 inch (51MM) clearance between base and floor is specified, use 1 inch (25MM) spacer plate under snubber angle.
5. Earthquake restraining angles are to be installed after equipment is in operation to assure design clearances are maintained as follows:
 - A. Remove snubber bolt and washer.
 - B. Screw steel bushing on equipment base anchor bolt protrusion.
 - C. Pass restraining angle over steel bushing so it is centered horizontally.
 - D. Raise or lower base with spring adjustments or shim restraining angle so steel bushing is centered vertically.
 - E. Set restraining angle so inside vertical face is 1/2 inch (13MM) clear of base and parallel to it.
 - F. Mark and Set AB anchor bolts or weld angle in position.
 - G. Replace snubber bolt and washer and tighten in position.

Z-1225 -250 thru 2000

