MASON INDUSTRIES, Inc.
Manufacturers of Vibration Control Products

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JOB NAME	
CUSTOMER	
	DWG. NO
NO. REQ'D	TAG NO

Modular Concrete **Base**

			TYPE SUCTION SIZE			
MANUF					MOTOR H.P.	
SIZE MODEL					FRAME SIZE	
BASE NUMBER			DOUBLE SUCTION		R.P.M.	
WEIGHTS:	STEEL BASE	BASE	w/ CONCRETE PUMP WE		EIGHT	
FOR SPRING I						
REF. DWG. NO. DATA, SEE FO			ORM NO	RM NO SPECIFIED DEFLECTION		
Typical Base Layout- For actual locations, see plan view below. ANCHOR BOLT SLEEVE DETAIL FOR 1/4" TO 3/4" ANCHOR BOLTS						
	Square Bar is			Hex or Square	_1	
equivalent in 1/2" Round I	n area to		10"	Nut and Washer— by Others	Bolt Extension	
1/2 Round	501			,	as Required Steel Fishplate	
			Clearance		by Mason	
			OLED		Anchor Bolt Templates	
			SLF-B, - Anchor Bolt -C or -C2	B2,	Bolted in Place by Mason	
			Sleeves Springs (See Detail)		Cast Iron Sleeve	
T l t			(See Detail)		by Mason Square 1/2" Spacer	
Templates	Similar Control of the Control of th				Square 1/2" Spacer Nut by Others for 1/4" 5/16" or 3/8" Sizes	
					Square Nut by Others	
FIELD NO	TE: ncrete has cured, blo	ck up base 1" to	install mounts.	(or Thread	Anchor Bolt ed Rod with two Jam Nuts)	
	e NOT supplied by M			By (Others Embedded 6"	
	_			_		
Supplied By MASON IND Minimum Floor Space Reg'd.						
MASON IN	D. \				ANCHOR BOLT INSTALLATION	
Yes No			_ 1 1/4" Typ.		INSTRUCTIONS	
Base	·				BMK Bases ordered with Apples Bolt	
	plates				with Anchor Bolt Templates are fur-	
Anch Bolt	nor				nished with templates already in place.	
	ves & plates _{Minimum}			END	The Mounting Carton	
Loos	se Floor				contains the necessary	
Rein Stee	Space			MOTOR	number of cast iron sleeves and fishplates	
Weld			Sq. Bar *		shown in position on the base drawing.	
Stee	forcing		Anchor Bolts	9874 A	Install Anchor Bolts	
			(by Others)		in position in locations	
	'	-	<u></u>	1	shown on the drawing before pouring	
	4" Typ. —	- 10/0 Typ.			concrete.	
	,p.	1				
*One Layer Sq. Bar						
6" O.C.E.W. bottom only						
FORM S-83	31 10/2008	DWN:	CHKD:	DATE:	DWG. No.	